



## 减振杆 2025

DAMPED TOOLS

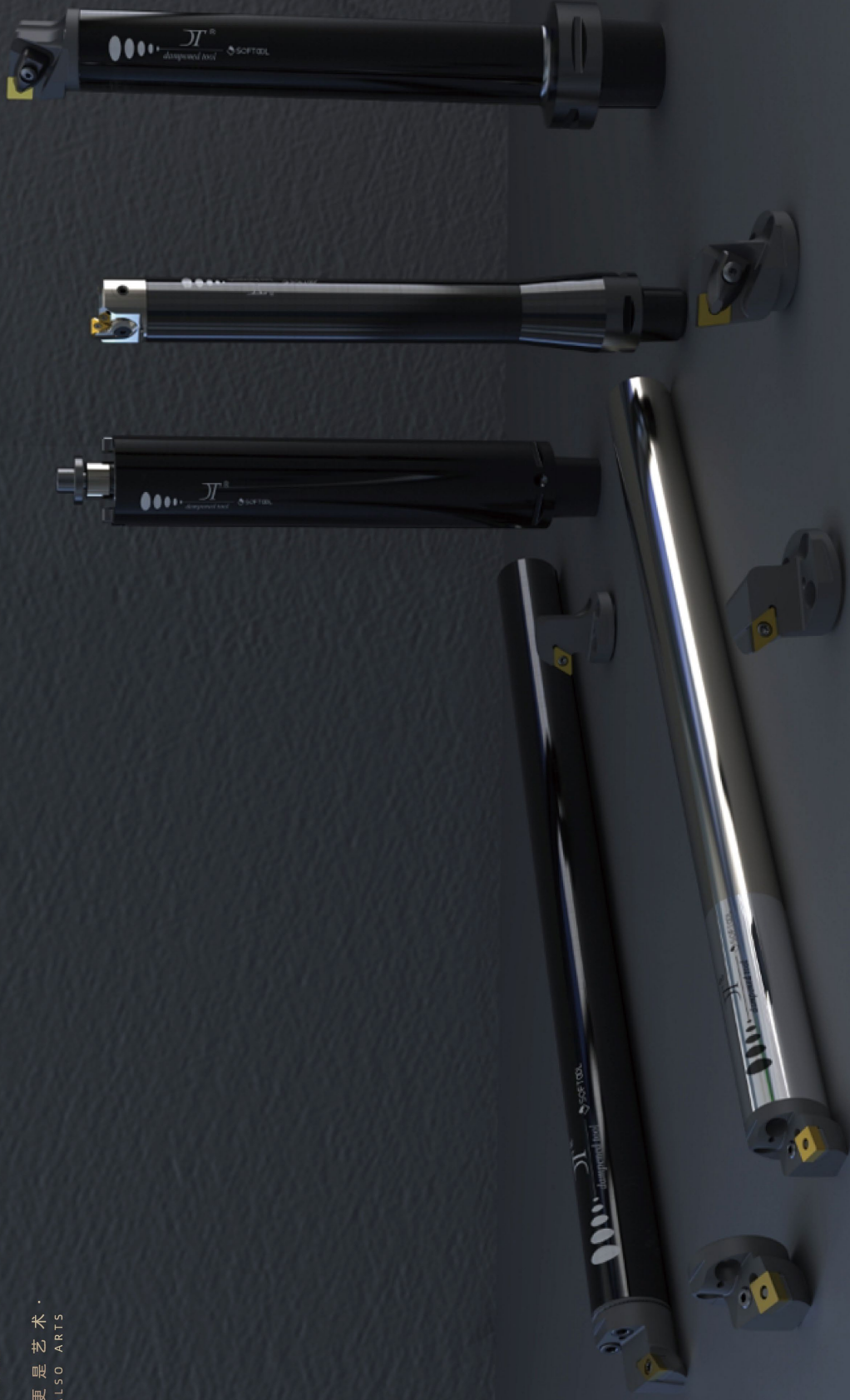
百斯图工具制造有限公司  
SofTool Manufacturing Co., Ltd.

Softool Manufacturing Co., Ltd.

# 减振杆

DAMPED TOOLS

· 是刀具 更是艺术 ·  
TOOLING ALSO ARTS



# 减振杆目录

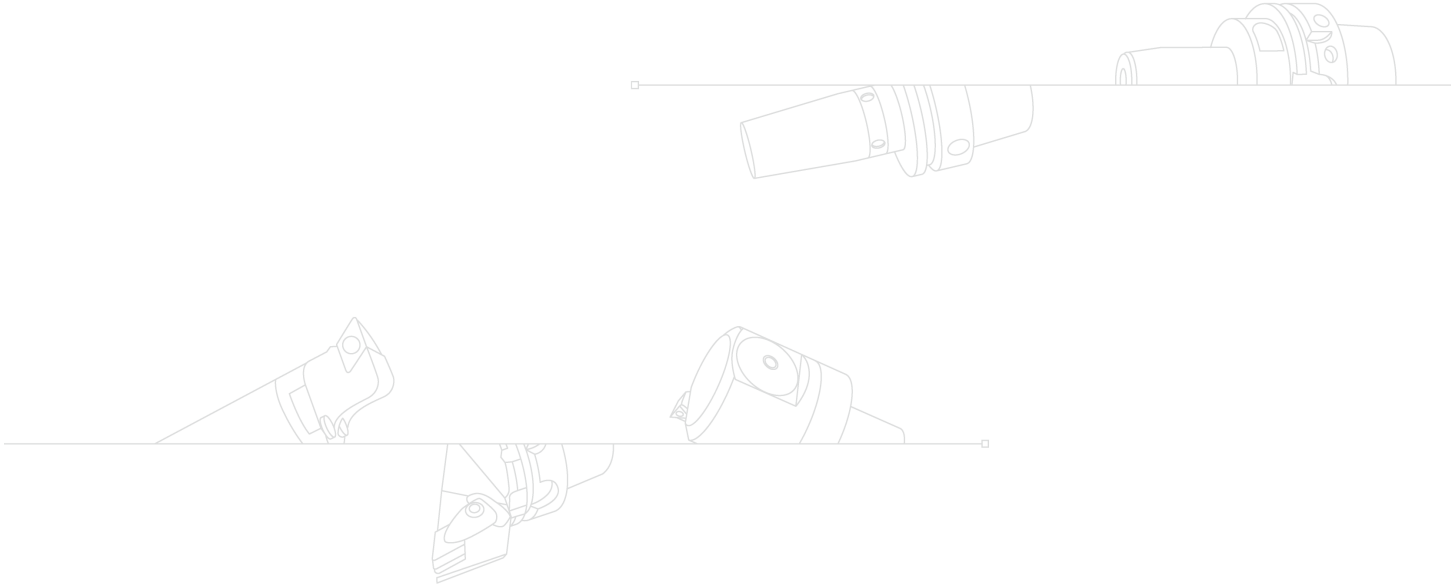
## Damped Tools

### Contents



006-041

|                |     |
|----------------|-----|
| 车削头命名方式        | 006 |
| 减振杆命名方式        | 007 |
| 圆柄车削减振杆        | 008 |
| 圆柄车削硬质合金减振杆    | 009 |
| P5C 车削减振杆系列    | 010 |
| P5C 车削减振杆缩径系列  | 012 |
| P5C 钝削减振杆系列    | 014 |
| 车削头 SR-CN-D 系列 | 016 |
| 车削头 SR-CN-P 系列 | 017 |
| 车削头 SR-CC-S 系列 | 018 |
| 车削头 SR-DC-S 系列 | 019 |
| 车削头 SR-VB-S 系列 | 022 |
| P5C 钝削减振杆系列    | 026 |
| BFI 系列刀座       | 038 |
| BFI 系列刀夹       | 040 |
| BFI 系列加长基座组件   | 042 |



车削头命名方式

Cutting Head with Serrated Type Coupling  
Naming And Coding Rules

|    |   |    |    |    |    |    |   |    |   |    |    |   |    |
|----|---|----|----|----|----|----|---|----|---|----|----|---|----|
| SR | - | S  | D  | U  | C  | R  | - | 16 | - | 07 | 08 | F | 09 |
|    |   |    |    |    |    |    |   |    |   |    |    |   |    |
| 01 |   | 02 | 03 | 04 | 05 | 06 |   | 07 |   |    |    |   |    |

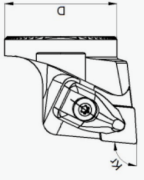
|                                |
|--------------------------------|
| 01 接口形式 Serrated Type Coupling |
| SR                             |

|                  |
|------------------|
| 02 锁紧方式 Clamping |
| D 压板式 Platen     |
| P 勾杆式 Hook       |
| S 螺钉式 Screw      |

|                           |  |
|---------------------------|--|
| 06 刀体方向 Direction of Tool |  |
| L 左手方向 Left               |  |
| R 右手方向 Right              |  |
| N 不区分左右手方向 Null           |  |

|           |   |   |  |
|-----------|---|---|--|
| 04 主偏角 Kr |   |   |  |
| D         | K | S |  |
| H         | L | U |  |
| J         | N | V |  |
| X         |   |   |  |

|               |    |    |    |
|---------------|----|----|----|
| 03 刀片形状 Shape |    |    |    |
| CC            | DC | RC | VB |
| CN            | DC | RC | VN |
| CN            | DN | SN | WN |
| CN            | DN | SN | WN |
|               |    |    | TN |

|                                                                                       |
|---------------------------------------------------------------------------------------|
| 07 D Size                                                                             |
|  |

|                   |
|-------------------|
| 08 刀片 Insert      |
| DC07              |
| DC11              |
| CN12              |
| 09 反镗 Back Boring |
| F                 |

减振杆命名方式

Damping Tuning Bar with Serrated Type Coupling  
Naming And Coding Rules

|    |   |    |   |    |   |     |   |    |    |    |    |
|----|---|----|---|----|---|-----|---|----|----|----|----|
| SR | - | DT | - | 16 | - | 156 | - | CR | 05 | 40 | 06 |
|    |   |    |   |    |   |     |   |    |    |    |    |
| 01 |   | 02 |   | 03 |   | 04  |   |    |    |    |    |

|                                |
|--------------------------------|
| 01 接口形式 Serrated Type Coupling |
| SR                             |

|                   |
|-------------------|
| 02 减振 Damped Tool |
| DT                |

|                           |
|---------------------------|
| 03 夹持柄径 Coupling Diameter |
| 16                        |

|                    |
|--------------------|
| 04 刀杆长度 Bar Length |
| 156                |

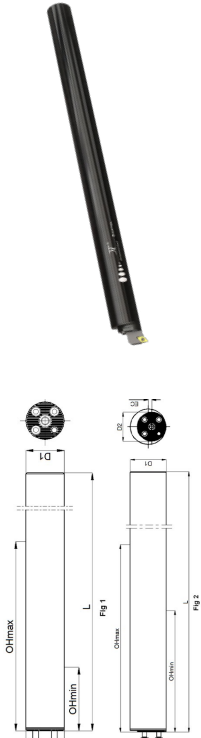
|                     |
|---------------------|
| 05 材料 Work material |
| CR                  |

|                                            |
|--------------------------------------------|
| 06 刀头转接直径 Cutting Head Connection Diameter |
| 40                                         |

- 备注：  
当 5 列为空白，代表钢制杆，CR 为硬合金  
当 6 列为空白，代表无转接尺寸，有数字代表转接直径

圆柄车削硬质合金减振杆

CY-SRDT-CR Series



> 技术参数 | Technical parameters

| 单位   Unit: mm        |     |                                     |    |    |       |       |     |    |         |      |  |
|----------------------|-----|-------------------------------------|----|----|-------|-------|-----|----|---------|------|--|
| 订货号<br>Ordering Code | Fig | 最大悬深倍径<br>Maximum<br>Overhang Ratio | D1 | D2 | OHmin | OHmax | L   | EC | ST      | KG   |  |
| SRDT-16-156          | 1   | 7                                   | 16 | 16 | 55    | 92    | 156 | 0  | G1/8-28 | 0.2  |  |
| SRDT-20-200          | 1   | 7                                   | 20 | 20 | 70    | 120   | 200 | 0  | G1/4-19 | 0.4  |  |
| SRDT-25-255          | 1   | 7                                   | 25 | 25 | 88    | 158   | 255 | 0  | G1/4-19 | 0.9  |  |
| SRDT-25-330          | 1   | 10                                  | 25 | 25 | 155   | 230   | 330 | 0  | G1/4-19 | 1.2  |  |
| SRDT-32-320          | 1   | 7                                   | 32 | 32 | 100   | 192   | 320 | 0  | G3/8-19 | 1.9  |  |
| SRDT-32-416          | 1   | 10                                  | 32 | 32 | 192   | 288   | 416 | 0  | G3/8-19 | 2.6  |  |
| SRDT-40-408          | 1   | 7                                   | 40 | 40 | 128   | 248   | 408 | 0  | G1/2-14 | 3.5  |  |
| SRDT-40-528          | 1   | 10                                  | 40 | 40 | 248   | 368   | 528 | 0  | G1/2-14 | 5.1  |  |
| SRDT-50-518-40       | 2   | 7                                   | 50 | 40 | 168   | 318   | 518 | 5  | G1/2-14 | 7.3  |  |
| SRDT-50-668-40       | 2   | 10                                  | 50 | 40 | 318   | 468   | 668 | 5  | G1/2-14 | 9.3  |  |
| SRDT-60-628-40       | 2   | 7                                   | 60 | 40 | 208   | 388   | 628 | 10 | G3/4-14 | 12.7 |  |
| SRDT-60-808-40       | 2   | 10                                  | 60 | 40 | 388   | 568   | 808 | 10 | G3/4-14 | 16.5 |  |

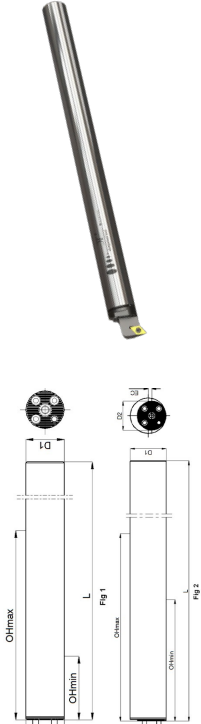
> 备件 | Accessory

| D2 | 锁紧螺钉<br>Screw | 锁紧螺钉扳手<br>Key(Screw) |
|----|---------------|----------------------|
| 16 | 113.030.10    | 241.025.56           |
| 20 | 113.035.10    | 241.030.63           |
| 25 | 113.040.12    | 241.030.63           |
| 32 | 113.050.12    | 241.040.70           |
| 40 | 113.060.12    | 241.050.80           |

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered separately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

圆柄车削硬质合金减振杆

CY-SRDT-CR Series



> 技术参数 | Technical parameters

| 单位   Unit: mm        |     |                                     |    |    |       |       |      |    |         |      |  |
|----------------------|-----|-------------------------------------|----|----|-------|-------|------|----|---------|------|--|
| 订货号<br>Ordering Code | Fig | 最大悬深倍径<br>Maximum<br>Overhang Ratio | D1 | D2 | OHmin | OHmax | L    | EC | ST      | KG   |  |
| SRDT-16-204-CR       | 1   | 10                                  | 16 | 16 | 96    | 140   | 204  | 0  | -       | 0.4  |  |
| SRDT-20-260-CR       | 1   | 10                                  | 20 | 20 | 120   | 180   | 260  | 0  | -       | 0.8  |  |
| SRDT-25-380CR        | 1   | 12                                  | 25 | 25 | 230   | 280   | 380  | 0  | G1/8-28 | 6.3  |  |
| SRDT-25-430CR        | 1   | 14                                  | 25 | 25 | 280   | 330   | 430  | 0  | G1/8-28 | 6.4  |  |
| SRDT-32-480CR        | 1   | 12                                  | 32 | 32 | 288   | 352   | 480  | 0  | G1/4-19 | 8    |  |
| SRDT-32-544CR        | 1   | 14                                  | 32 | 32 | 352   | 416   | 544  | 0  | G1/4-19 | 8.86 |  |
| SRDT-40-608CR        | 1   | 12                                  | 40 | 40 | 368   | 448   | 608  | 0  | G3/8-19 | 11   |  |
| SRDT-40-688CR        | 1   | 14                                  | 40 | 40 | 448   | 528   | 688  | 0  | G3/8-19 | 13   |  |
| SRDT-50-760-40CR     | 2   | 12                                  | 50 | 40 | 468   | 568   | 760  | 5  | G1/2-14 | 22   |  |
| SRDT-50-861-40CR     | 2   | 14                                  | 50 | 40 | 568   | 668   | 861  | 5  | G1/2-14 | 22.5 |  |
| SRDT-60-920-40CR     | 2   | 12                                  | 60 | 40 | 588   | 688   | 920  | 10 | G3/4-14 | 28   |  |
| SRDT-60-1040-40CR    | 2   | 14                                  | 60 | 40 | 688   | 808   | 1040 | 10 | G3/4-14 | 31   |  |

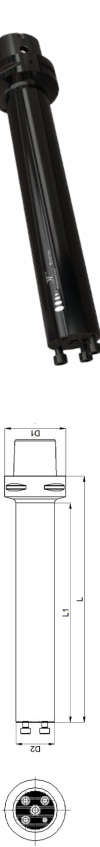
> 备件 | Accessory

| D2 | 锁紧螺钉<br>Screw | 锁紧螺钉扳手<br>Key(Screw) |
|----|---------------|----------------------|
| 16 | 113.030.10    | 241.025.56           |
| 20 | 113.035.10    | 241.030.63           |
| 25 | 113.040.12    | 241.030.63           |
| 32 | 113.050.12    | 241.040.70           |
| 40 | 113.060.12    | 241.050.80           |

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered separately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PSC 车削减振杆系列

PSC Damped Turning Bar Series



> 技术参数 | Technical parameters

| 订货号<br>Ordering code | D1 | D2 | L   | L1    | KG   |
|----------------------|----|----|-----|-------|------|
| PSC32-SRDT-16-082    | 32 | 16 | 82  | 63.4  | 0.2  |
| PSC32-SRDT-20-101    | 32 | 20 | 101 | 82.9  | 0.3  |
| PSC32-SRDT-25-125    | 32 | 25 | 125 | 107.6 | 0.6  |
| PSC32-SRDT-25-180    | 32 | 25 | 180 | 161.8 | 0.8  |
| PSC32-SRDT-32-133    | 32 | 32 | 133 | 133   | 1    |
| PSC32-SRDT-32-224    | 32 | 32 | 224 | 224   | 1.8  |
| PSC40-SRDT-16-088    | 40 | 16 | 88  | 63.3  | 0.4  |
| PSC40-SRDT-20-107    | 40 | 20 | 107 | 82.8  | 0.5  |
| PSC40-SRDT-25-132    | 40 | 25 | 132 | 106.5 | 0.8  |
| PSC40-SRDT-25-180    | 40 | 25 | 180 | 155.7 | 0.9  |
| PSC40-SRDT-32-154    | 40 | 32 | 154 | 131.4 | 1.2  |
| PSC40-SRDT-32-224    | 40 | 32 | 224 | 200.6 | 2    |
| PSC40-SRDT-40-173    | 40 | 40 | 173 | 173   | 1.7  |
| PSC40-SRDT-40-288    | 40 | 40 | 288 | 288   | 3.4  |
| PSC50-SRDT-16-085    | 50 | 16 | 85  | 58.5  | 0.57 |
| PSC50-SRDT-20-109    | 50 | 20 | 109 | 83.5  | 0.7  |
| PSC50-SRDT-25-133    | 50 | 25 | 133 | 107.7 | 1    |
| PSC50-SRDT-25-180    | 50 | 25 | 180 | 154.3 | 1.2  |
| PSC50-SRDT-25-230    | 50 | 25 | 230 | 201   | 1.4  |
| PSC50-SRDT-32-154    | 50 | 32 | 154 | 129.6 | 1.4  |
| PSC50-SRDT-32-224    | 50 | 32 | 224 | 199.3 | 1.8  |
| PSC50-SRDT-32-288    | 50 | 32 | 288 | 261   | 2.4  |
| PSC50-SRDT-40-194    | 50 | 40 | 194 | 170.7 | 2.2  |
| PSC50-SRDT-40-288    | 50 | 40 | 288 | 263.4 | 3.6  |
| PSC50-SRDT-40-368    | 50 | 40 | 368 | 344.5 | 4.2  |

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PSC 车削减振杆系列

PSC Damped Turning Bar Series

> 技术参数 | Technical parameters

| 订货号<br>Ordering code | D1 | D2 | L   | L1    | KG  |
|----------------------|----|----|-----|-------|-----|
| PSC63-SRDT-16-088    | 63 | 16 | 88  | 58.5  | 1   |
| PSC63-SRDT-20-108    | 63 | 20 | 108 | 78.5  | 1   |
| PSC63-SRDT-25-132    | 63 | 25 | 132 | 103   | 1.5 |
| PSC63-SRDT-25-180    | 63 | 25 | 180 | 146.8 | 1.6 |
| PSC63-SRDT-25-230    | 63 | 25 | 230 | 197   | 1.7 |
| PSC63-SRDT-32-159    | 63 | 32 | 159 | 129.8 | 1.8 |
| PSC63-SRDT-32-224    | 63 | 32 | 224 | 191.7 | 2.2 |
| PSC63-SRDT-32-288    | 63 | 32 | 288 | 257.8 | 2.7 |
| PSC63-SRDT-40-198    | 63 | 40 | 198 | 169.4 | 2.6 |
| PSC63-SRDT-40-288    | 63 | 40 | 288 | 257.1 | 3.9 |
| PSC63-SRDT-40-368    | 63 | 40 | 368 | 338.9 | 4.2 |
| PSC80-SRDT-25-147    | 80 | 25 | 147 | 107.6 | 2.3 |
| PSC80-SRDT-32-172    | 80 | 32 | 172 | 133.6 | 2.8 |
| PSC80-SRDT-32-224    | 80 | 32 | 224 | 184.5 | 3.6 |
| PSC80-SRDT-40-224    | 80 | 40 | 224 | 186.6 | 3.7 |
| PSC80-SRDT-40-288    | 80 | 40 | 288 | 246.5 | 5.2 |
| PSC80-SRDT-40-368    | 80 | 40 | 368 | 330.9 | 5.4 |

单位 | Unit: mm

> 备件 | Accessory

| D2 | 锁紧螺钉<br>Screw | 扳手<br>Key  |
|----|---------------|------------|
| 16 | 113.03010     | 241.025.56 |
| 20 | 113.03510     | 241.025.56 |
| 25 | 113.04012     | 241.030.63 |
| 32 | 113.05012     | 241.040.70 |
| 40 | 113.06012     | 241.050.80 |

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

## PSC 车削减振杆缩径系列

PSC Reduced-Shank Damped Turning Bar Series



单位 | Unit: mm

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単位 | Unit: mm

> 备件 | Accessory

- 订货包含配件，不包括刀片产品
- The insert need to be ordered separately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand
- 可单独订购配件，按需求询价

PSC 铣削减振杆系列

PSC Anti-Vibration Milling Holder Series

> 备件 | Accessary

| D3 | 锁紧螺钉<br>Screw | 扳手<br>Key  |
|----|---------------|------------|
| 16 | 120.080.35    | 241.060.90 |
| 22 | 120.100.35    | 241.080.00 |
| 27 | 120.120.40    | 241.100.00 |
| 32 | 120.160.40    | 241.140.00 |
| 40 | 120.200.40    | 241.170.00 |

- 订货包含配件，不供应刀片产品

● 订货需要单独订购。其他配件是包含在订单中的

● 可单独订购配件，按需询价

● 备件零件可以单独订购。请按需询价



> 技术参数 | Technical parameters

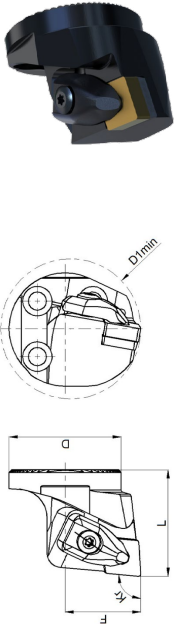
单位 | Unit: mm

| 订货号<br>Ordering code | Fig | D1 | D2   | D3 | L   | L1     | LS | KG    |
|----------------------|-----|----|------|----|-----|--------|----|-------|
| PSC40-A16DT-38-130   | 1   | 40 | 38   | 16 | 130 | 107.8  | 11 | 1.62  |
| PSC40-A16DT-38-200   | 1   | 40 | 38   | 16 | 200 | 177.8  | 11 | 2.32  |
| PSC50-A22DT-48-180   | 1   | 50 | 47.5 | 22 | 180 | 157.66 | 16 | 3.22  |
| PSC50-A22DT-48-220   | 1   | 50 | 47.5 | 22 | 220 | 197.6  | 16 | 6.04  |
| PSC50-A22DT-48-270   | 1   | 50 | 47.5 | 22 | 270 | 247.6  | 16 | 6.85  |
| PSC63-A22DT-60-200   | 1   | 63 | 60   | 22 | 200 | 175.4  | 16 | 8.05  |
| PSC63-A22DT-60-260   | 1   | 63 | 60   | 22 | 260 | 235.4  | 16 | 9.29  |
| PSC63-A22DT-60-310   | 1   | 63 | 60   | 22 | 310 | 285.4  | 16 | 10.86 |
| PSC63-A22DT-63-200   | 2   | 63 | 63   | 27 | 200 | 200    | 18 | 8.54  |
| PSC63-A22DT-63-260   | 2   | 63 | 63   | 27 | 260 | 260    | 18 | 9.88  |
| PSC63-A22DT-63-310   | 2   | 63 | 63   | 27 | 310 | 310    | 18 | 11.57 |
| PSC80-A27DT-76-220   | 1   | 80 | 76   | 27 | 220 | 187.2  | 18 | 12.92 |
| PSC80-A27DT-76-320   | 1   | 80 | 76   | 27 | 320 | 287.2  | 18 | 16.8  |
| PSC80-A27DT-76-360   | 1   | 80 | 76   | 27 | 360 | 327.2  | 18 | 18.2  |
| PSC80-A32DT-80-220   | 2   | 80 | 80   | 32 | 220 | 220    | 20 | 13.73 |
| PSC80-A32DT-80-320   | 2   | 80 | 80   | 32 | 320 | 320    | 20 | 18    |
| PSC80-A32DT-80-360   | 2   | 80 | 80   | 32 | 360 | 360    | 20 | 19.6  |

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## 车削头 SR-CN-D 系列

SR-CN-D Series



### > 技术参数 | Technical parameters

| 订货号<br>Ordering Code | D  | D1min | F  | L  | Kr  | Kg   | 刀片<br>Insert |
|----------------------|----|-------|----|----|-----|------|--------------|
| SR-DCLNR-32-12       | 32 | 40    | 22 | 38 | 95° | 0.18 | CN.120408    |
| SR-DCLNL-32-12       | 32 | 40    | 22 | 38 | 95° | 0.18 | CN.120408    |
| SR-DCLNR-40-12       | 40 | 50    | 27 | 38 | 95° | 0.23 | CN.120408    |
| SR-DCLNL-40-12       | 40 | 50    | 27 | 38 | 95° | 0.23 | CN.120408    |

### > 技术参数 | Technical parameters

| 订货号<br>Ordering Code | D  | D1min | F  | L  | Kr  | Kg   | 刀片<br>Insert |
|----------------------|----|-------|----|----|-----|------|--------------|
| SR-PCLNR-32-12       | 32 | 40    | 22 | 32 | 95° | 0.14 | CN.120408    |
| SR-PCNL-32-12        | 32 | 40    | 22 | 32 | 95° | 0.14 | CN.120408    |
| SR-PCLNR-40-12       | 40 | 50    | 27 | 32 | 95° | 0.18 | CN.120408    |
| SR-PCNL-40-12        | 40 | 50    | 27 | 32 | 95° | 0.18 | CN.120408    |

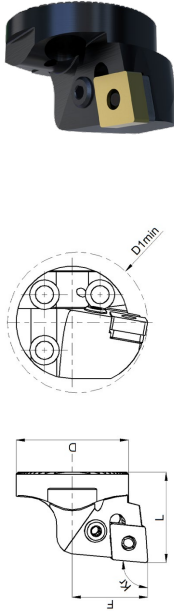
### > 备件 | Accessory

| 产品型号<br>Product ID | 刀垫螺钉<br>Shim Screw | 刀垫<br>Shim | 扳手<br>Key  | 整套配件<br>Complete Clamp Set | 定位管<br>Positioning Tube |
|--------------------|--------------------|------------|------------|----------------------------|-------------------------|
| SR-DCLNR-32-12     | SFS 4085           | 322.236.03 | 2481.50.10 | 412.028.021                | 552.058.02              |
| SR-DCLNL-32-12     | SFS 4085           | 322.236.03 | 2481.50.10 | 412.028.021                | 552.058.02              |
| SR-DCLNR-40-12     | SFS 4085           | 322.236.03 | 2481.50.10 | 412.028.021                | 552.058.02              |
| SR-DCLNL-40-12     | SFS 4085           | 322.236.03 | 2481.50.10 | 412.028.021                | 552.058.02              |

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered separately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

## 车削头 SR-CN-P 系列

SR-CN-P Series



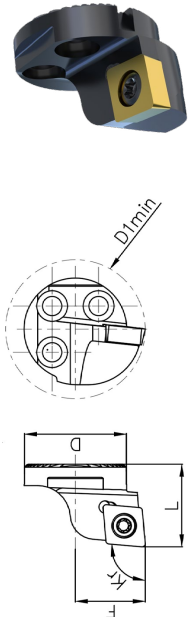
### > 备件 | Accessory

| 产品型号<br>Product ID | 勾杆<br>Lever | 螺钉<br>Screw | 扳手<br>Key  | 刀垫<br>Shim | 定位管<br>Positioning Tube |
|--------------------|-------------|-------------|------------|------------|-------------------------|
| SR-PCLNR-32-12     | 413.438.48  | 414.438.58  | 241.030.63 | 322.318.50 | 552.058.02              |
| SR-PCNL-32-12      | 413.438.48  | 414.438.58  | 241.030.63 | 322.318.50 | 552.058.02              |
| SR-PCLNR-40-12     | 413.438.41  | 414.438.21  | 241.030.63 | 322.318.50 | 552.058.02              |
| SR-PCNL-40-12      | 413.438.41  | 414.438.21  | 241.030.63 | 322.318.50 | 552.058.02              |

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered separately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-CC-S 系列

SR-CC-S Series



> 技术参数 | Technical parameters

单位 | Unit: mm

| 订货号<br>Ordering Code | D  | D1min | F  | L  | Kr  | Kg   | 刀片<br>Insert |
|----------------------|----|-------|----|----|-----|------|--------------|
| SR-SCCLR-16-06       | 16 | 20    | 11 | 20 | 95° | 0.03 | CC.060204    |
| SR-SCCLL-16-06       | 16 | 20    | 11 | 20 | 95° | 0.03 | CC.060204    |
| SR-SCCLR-20-09       | 20 | 25    | 13 | 20 | 95° | 0.05 | CC.09T308    |
| SR-SCCLL-20-09       | 20 | 25    | 13 | 20 | 95° | 0.05 | CC.09T308    |
| SR-SCCLR-25-09       | 25 | 32    | 17 | 20 | 95° | 0.07 | CC.09T308    |
| SR-SCCLL-25-09       | 25 | 32    | 17 | 20 | 95° | 0.07 | CC.09T308    |
| SR-SCCLR-32-09       | 32 | 40    | 22 | 32 | 95° | 0.13 | CC.09T308    |
| SR-SCCLL-32-09       | 32 | 40    | 22 | 32 | 95° | 0.13 | CC.09T308    |
| SR-SCCLR-40-12       | 40 | 50    | 27 | 38 | 95° | 0.24 | CC.1.20408   |
| SR-SCCLL-40-12       | 40 | 50    | 27 | 38 | 95° | 0.24 | CC.1.20408   |

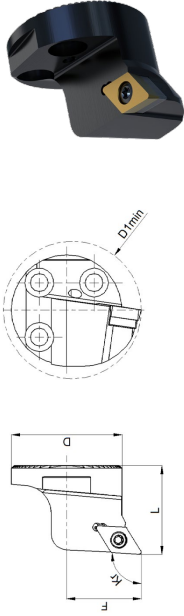
> 备件 | Accessory

| 产品型号<br>Product ID | 刀片螺钉<br>Shim Screw | 刀片螺钉扳手<br>Key(Insert) | 刀垫<br>Shim | 刀垫螺钉<br>Shim screw | 刀垫螺钉扳手<br>Key(Shim) |
|--------------------|--------------------|-----------------------|------------|--------------------|---------------------|
| SR-SCCLR-16-06     | SFS 2565           | 242.070.35            | -          | -                  | -                   |
| SR-SCCLL-16-06     | SFS 2565           | 242.070.35            | -          | -                  | -                   |
| SR-SCCLR-20-09     | SFS 3581           | 2481.50.10            | -          | -                  | -                   |
| SR-SCCLL-20-09     | SFS 3581           | 2481.50.10            | -          | -                  | -                   |
| SR-SCCLR-25-09     | ILD 3510           | 2481.50.10            | -          | -                  | -                   |
| SR-SCCLL-25-09     | ILD 3510           | 2481.50.10            | -          | -                  | -                   |
| SR-SCCLR-32-09     | ILD 3510           | 2481.50.10            | -          | -                  | -                   |
| SR-SCCLL-32-09     | ILD 3510           | 2481.50.10            | -          | -                  | -                   |
| SR-SCCLR-40-12     | ILD 4014           | 2481.50.10            | 322.232.02 | 512.090.03         | 241.040.70          |
| SR-SCCLL-40-12     | ILD 4014           | 2481.50.10            | 322.232.02 | 512.090.03         | 241.040.70          |

- 可单独订购配件， 按需询价
- The sapare parts can be ordered separately, Please inquire on demand

车削头 SR-DC-S 系列

SR-DC-S Series



> 技术参数 | Technical parameters

单位 | Unit: mm

| 订货号<br>Ordering Code | D  | D1min | F  | L  | Kr  | Kg   | 刀片<br>Insert |
|----------------------|----|-------|----|----|-----|------|--------------|
| SR-SDUCR-16-07       | 16 | 20    | 11 | 20 | 93° | 0.03 | DC.070204    |
| SR-SDUCL-16-07       | 16 | 20    | 11 | 20 | 93° | 0.03 | DC.070204    |
| SR-SDUCR-20-11       | 20 | 25    | 13 | 20 | 93° | 0.05 | DC.11T308    |
| SR-SDUCL-20-11       | 20 | 25    | 13 | 20 | 93° | 0.05 | DC.11T308    |
| SR-SDUCR-25-11       | 25 | 32    | 17 | 20 | 93° | 0.07 | DC.11T308    |
| SR-SDUCL-25-11       | 25 | 32    | 17 | 20 | 93° | 0.07 | DC.11T308    |
| SR-SDUCR-32-11       | 32 | 40    | 22 | 32 | 93° | 0.13 | DC.11T308    |
| SR-SDUCL-32-11       | 32 | 40    | 22 | 32 | 93° | 0.13 | DC.11T308    |
| SR-SDUCR-40-11       | 40 | 50    | 27 | 32 | 93° | 0.2  | DC.11T308    |
| SR-SDUCL-40-11       | 40 | 50    | 27 | 32 | 93° | 0.2  | DC.11T308    |

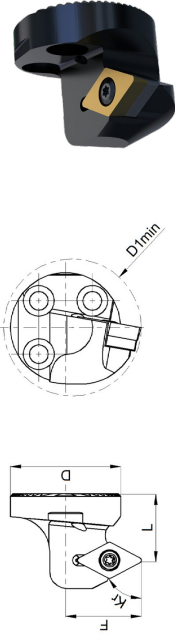
> 备件 | Accessory

| 产品型号<br>ProductID | 刀片螺钉<br>Insert Screw | 刀片螺钉扳手<br>Key(Insert) | 刀垫<br>Shim | 刀垫螺钉<br>Shim screw | 刀垫螺钉扳手<br>Key(Shim) | 定位管<br>Positioning tube |
|-------------------|----------------------|-----------------------|------------|--------------------|---------------------|-------------------------|
| SR-SDUCR-16-07    | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.01              |
| SR-SDUCL-16-07    | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.01              |
| SR-SDUCR-20-11    | SFS 3581             | 2481.50.10            | -          | -                  | -                   | 552.058.02              |
| SR-SDUCL-20-11    | SFS 3581             | 2481.50.10            | -          | -                  | -                   | 552.058.02              |
| SR-SDUCR-25-11    | ILD 3510             | 2481.50.10            | -          | -                  | -                   | 552.058.02              |
| SR-SDUCL-25-11    | ILD 3510             | 2481.50.10            | -          | -                  | -                   | 552.058.02              |
| SR-SDUCR-32-11    | SFS 3512             | 2481.50.10            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |
| SR-SDUCL-32-11    | SFS 3512             | 2481.50.10            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |
| SR-SDUCR-40-11    | SFS 3512             | 2481.50.10            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |
| SR-SDUCL-40-11    | SFS 3512             | 2481.50.10            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |

- 订货包含配件， 不供应刀片产品
- 可单独订购配件， 按需询价
- The insert need to be ordered seperately, Other accessories are included in the order
- The sapare parts can be ordered separately, Please inquire on demand

## 车削头 SR-DC-S 系列

SR-DC-S Series



### > 技术参数 | Technical parameters

单位 | Unit: mm

| 订货号<br>Ordering Code | D  | D1min | F  | L  | L1   | Kr    | Kg   | 刀片<br>Insert |
|----------------------|----|-------|----|----|------|-------|------|--------------|
| SR-SDXCR-16-07       | 16 | 22    | 13 | 15 | 19.5 | 62.5° | 0.03 | DC.070204    |
| SR-SDXCL-16-07       | 16 | 22    | 13 | 15 | 19.5 | 62.5° | 0.03 | DC.070204    |
| SR-SDXCR-20-07       | 20 | 27    | 15 | 15 | 19.5 | 62.5° | 0.04 | DC.070204    |
| SR-SDXCL-20-07       | 20 | 27    | 15 | 15 | 19.5 | 62.5° | 0.04 | DC.070204    |
| SR-SDXCR-25-07       | 25 | 33    | 18 | 15 | 19.5 | 62.5° | 0.06 | DC.070204    |
| SR-SDXCL-25-07       | 25 | 33    | 18 | 15 | 19.5 | 62.5° | 0.06 | DC.070204    |
| SR-SDXCR-32-11       | 32 | 40    | 22 | 20 | 28   | 62.5° | 0.12 | DC.11T308    |
| SR-SDXCL-32-11       | 32 | 40    | 22 | 20 | 28   | 62.5° | 0.12 | DC.11T308    |
| SR-SDXCR-40-11       | 40 | 50    | 27 | 20 | 28   | 62.5° | 0.18 | DC.11T308    |
| SR-SDXCL-40-11       | 40 | 50    | 27 | 20 | 28   | 62.5° | 0.18 | DC.11T308    |

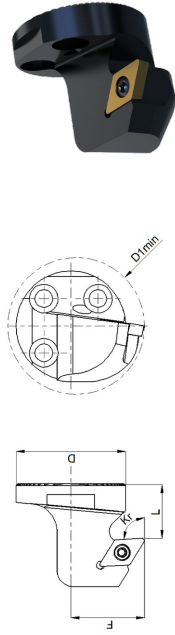
### > 备件 | Accessory

| 产品型号<br>Product ID | 刀片螺钉<br>Insert Screw | 刀片螺钉扳手<br>Key(Insert) | 刀垫<br>Shim | 刀垫螺钉<br>Shim screw | 刀垫螺钉扳手<br>Key(Shim) | 定位管<br>Positioning tube |
|--------------------|----------------------|-----------------------|------------|--------------------|---------------------|-------------------------|
| SR-SDXCR-16-07     | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.01              |
| SR-SDXCL-16-07     | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.01              |
| SR-SDXCR-20-07     | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.02              |
| SR-SDXCL-20-07     | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.02              |
| SR-SDXCR-25-07     | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.02              |
| SR-SDXCL-25-07     | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.02              |
| SR-SDXCR-32-11     | SFS 3512             | 2481.501.0            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |
| SR-SDXCL-32-11     | SFS 3512             | 2481.501.0            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |
| SR-SDXCR-40-11     | SFS 3512             | 2481.501.0            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |
| SR-SDXCL-40-11     | SFS 3512             | 2481.501.0            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered separately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

## 车削头 SR-DC-S 系列

SR-DC-S Series



### > 技术参数 | Technical parameters

单位 | Unit: mm

| 订货号<br>Ordering Code | D  | D1min | F  | L  | L1   | Kr  | Kg   | 刀片<br>Insert |
|----------------------|----|-------|----|----|------|-----|------|--------------|
| SR-SDUCR-16-07-F     | 16 | 22    | 13 | 15 | 26.5 | 93° | 0.03 | DC.070204    |
| SR-SDUCL-16-07-F     | 16 | 22    | 13 | 15 | 26.5 | 93° | 0.03 | DC.070204    |
| SR-SDUCR-20-07-F     | 20 | 27    | 15 | 15 | 26.5 | 93° | 0.05 | DC.070204    |
| SR-SDUCL-20-07-F     | 20 | 27    | 15 | 15 | 26.5 | 93° | 0.05 | DC.070204    |
| SR-SDUCR-25-07-F     | 25 | 33    | 18 | 15 | 26.5 | 93° | 0.06 | DC.070204    |
| SR-SDUCL-25-07-F     | 25 | 33    | 18 | 15 | 26.5 | 93° | 0.06 | DC.070204    |
| SR-SDUCR-32-11-F     | 32 | 40    | 22 | 20 | 38   | 93° | 0.14 | DC.11T308    |
| SR-SDUCL-32-11-F     | 32 | 40    | 22 | 20 | 38   | 93° | 0.14 | DC.11T308    |
| SR-SDUCR-40-11-F     | 40 | 50    | 27 | 20 | 38   | 93° | 0.22 | DC.11T308    |
| SR-SDUCL-40-11-F     | 40 | 50    | 27 | 20 | 38   | 93° | 0.22 | DC.11T308    |

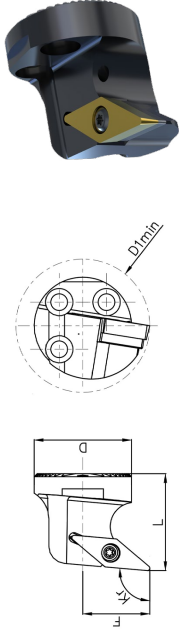
### > 备件 | Accessory

| 产品型号<br>Product ID | 刀片螺钉<br>Insert Screw | 刀片螺钉扳手<br>Key(Insert) | 刀垫<br>Shim | 刀垫螺钉<br>Shim screw | 刀垫螺钉扳手<br>Key(Shim) | 定位管<br>Positioning tube |
|--------------------|----------------------|-----------------------|------------|--------------------|---------------------|-------------------------|
| SR-SDUCR-16-07-F   | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.01              |
| SR-SDUCL-16-07-F   | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.01              |
| SR-SDUCR-20-07-F   | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.02              |
| SR-SDUCL-20-07-F   | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.02              |
| SR-SDUCR-25-07-F   | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.02              |
| SR-SDUCL-25-07-F   | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.02              |
| SR-SDUCR-32-11-F   | SFS 3512             | 2481.501.0            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |
| SR-SDUCL-32-11-F   | SFS 3512             | 2481.501.0            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |
| SR-SDUCR-40-11-F   | SFS 3512             | 2481.501.0            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |
| SR-SDUCL-40-11-F   | SFS 3512             | 2481.501.0            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered separately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

## 车削头 SR-VB-S 系列

SR-VB-S Series



### > 技术参数 | Technical parameters

单位 | Unit: mm

| 订货号<br>Ordering Code | D  | D1min | F  | L  | Kr  | Kg   | 刀片<br>Insert |
|----------------------|----|-------|----|----|-----|------|--------------|
| SR-SVLBR-25-16       | 25 | 35    | 20 | 22 | 95° | 0.07 | VB.160408    |
| SR-SVLBL-25-16       | 25 | 35    | 20 | 22 | 95° | 0.07 | VB.160408    |
| SR-SVLBR-32-16       | 32 | 40    | 22 | 32 | 95° | 0.13 | VB.160408    |
| SR-SVLBL-32-16       | 32 | 40    | 22 | 32 | 95° | 0.13 | VB.160408    |
| SR-SVLBR-40-16       | 40 | 50    | 27 | 32 | 95° | 0.18 | VB.160408    |
| SR-SVLBL-40-16       | 40 | 50    | 27 | 32 | 95° | 0.18 | VB.160408    |

### > 备件 | Accessory

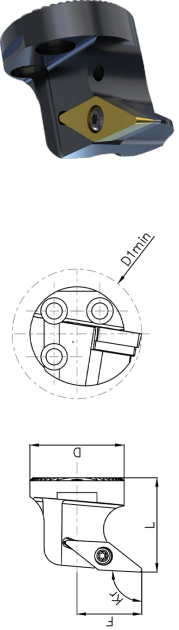
| 产品型号<br>Product ID | 刀片螺钉<br>Insert Screw | 刀片螺钉扳手<br>Key(Insert) | 刀垫<br>Shim | 刀垫螺钉<br>Shim screw | 刀垫螺钉扳手<br>Key(Shim) |
|--------------------|----------------------|-----------------------|------------|--------------------|---------------------|
| SR-SVLBR-25-16     | ILD 3510             | 2481.50.10            | -          | -                  | -                   |
| SR-SVLBL-25-16     | ILD 3510             | 2481.50.10            | -          | -                  | -                   |
| SR-SVLBR-32-16     | ILD 3510             | 2481.50.10            | 322.270.01 | 512.090.01         | 241.035.65          |
| SR-SVLBL-32-16     | ILD 3510             | 2481.50.10            | 322.270.01 | 512.090.01         | 241.035.65          |
| SR-SVLBR-40-16     | ILD 3510             | 2481.50.10            | 322.270.01 | 512.090.01         | 241.035.65          |
| SR-SVLBL-40-16     | ILD 3510             | 2481.50.10            | 322.270.01 | 512.090.01         | 241.035.65          |

- 可单独订购配件，按需询价

- The sapare parts can be ordered separately. Please inquire on demand

## 车削头 SR-VB-S 系列

SR-VB-S Series



### > 技术参数 | Technical parameters

单位 | Unit: mm

| 订货号<br>Ordering Code | D  | D1min | F  | L  | Kr  | Kg   | 刀片<br>Insert |
|----------------------|----|-------|----|----|-----|------|--------------|
| SR-SVUBR-20-11       | 20 | 27    | 16 | 20 | 93° | 0.04 | VB.110204    |
| SR-SVUBL-20-11       | 20 | 27    | 16 | 20 | 93° | 0.04 | VB.110204    |
| SR-SVUBR-25-11       | 25 | 31    | 17 | 25 | 93° | 0.07 | VB.110204    |
| SR-SVUBL-25-11       | 25 | 31    | 17 | 25 | 93° | 0.07 | VB.110204    |

### > 备件 | Accessory

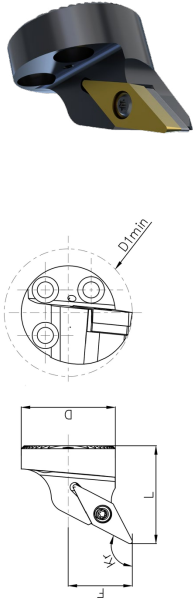
| 产品型号<br>Product ID | 刀片螺钉<br>Insert Screw | 刀片螺钉扳手<br>Key(Insert) | 刀垫<br>Shim | 刀垫螺钉<br>Shim screw | 刀垫螺钉扳手<br>Key(Shim) |
|--------------------|----------------------|-----------------------|------------|--------------------|---------------------|
| SR-SVUBR-20-11     | SFS 2565             | 242.070.35            | -          | -                  | -                   |
| SR-SVUBL-20-11     | SFS 2565             | 242.070.35            | -          | -                  | -                   |
| SR-SVUBR-25-11     | SFS 2565             | 242.070.35            | -          | -                  | -                   |
| SR-SVUBL-25-11     | SFS 2565             | 242.070.35            | -          | -                  | -                   |

- 可单独订购配件，按需询价

- The sapare parts can be ordered separately. Please inquire on demand

## 车削头 SR-VB-S 系列

SR-VB-S Series



### 技术参数 | Technical parameters

单位 | Unit: mm

| 订货号<br>Ordering Code | D  | D1min | F  | L  | Kr    | Kg   | 刀片<br>Insert |
|----------------------|----|-------|----|----|-------|------|--------------|
| SR-SVPBR-32-16       | 32 | 40    | 22 | 34 | 1175° | 0.12 | VB..160408   |
| SR-SVPBL-32-16       | 32 | 40    | 22 | 34 | 1175° | 0.12 | VB..160408   |
| SR-SVPBR-40-16       | 40 | 50    | 27 | 34 | 1175° | 0.17 | VB..160408   |
| SR-SVPBL-40-16       | 40 | 50    | 27 | 34 | 1175° | 0.17 | VB..160408   |

### 备件 | Accessory

| 产品型号<br>Product ID | 刀片螺钉<br>Insert Screw | 刀片螺钉扳手<br>Key(Insert) | 刀垫<br>Shim | 刀垫螺钉<br>Shim screw | 刀垫螺钉扳手<br>Key(Shim) |
|--------------------|----------------------|-----------------------|------------|--------------------|---------------------|
| SR-SVPBR-32-16     | ILD 3510             | 2481.50.10            | 322.270.01 | 512.090.01         | 241.035.65          |
| SR-SVPBL-32-16     | ILD 3510             | 2481.50.10            | 322.270.01 | 512.090.01         | 241.035.65          |
| SR-SVPBR-40-16     | ILD 3510             | 2481.50.10            | 322.270.01 | 512.090.01         | 241.035.65          |
| SR-SVPBL-40-16     | ILD 3510             | 2481.50.10            | 322.270.01 | 512.090.01         | 241.035.65          |

● 可单独订购配件，按需询价

● The sapare parts can be ordered separately. Please inquire on demand

## PSC 鏜削減振杆系列

PSC Damped Boring Bar Series



Fig 1



Fig 2

## 技术参数 | Technical parameters

単位 | Unit: mm

| 订货号<br>Ordering code       | 接口尺寸<br>PSC size | 加长垫圈组件 <sup>2</sup><br>Extended washer assembly | 加长垫圈组件数量<br>Quantity | 正镗 Positive boring |     |     |    | 对应刀片<br>Insert | Fig |    |
|----------------------------|------------------|-------------------------------------------------|----------------------|--------------------|-----|-----|----|----------------|-----|----|
|                            |                  |                                                 |                      | 镗削范围 (Dc)          | L   | L1  | D1 |                |     | D2 |
| BFH-Q21 026-TB06-S-P5C40DT | P5C40            | -                                               | -                    | 21~26              | 200 | 139 | 40 | TB.060102      |     |    |
|                            |                  | BPH-WS-025A                                     | 1                    | 26~31              |     |     |    |                |     | 20 |
|                            |                  | BPH-WS-025A                                     | 2 <sup>1</sup>       | 31~36              |     |     |    |                |     |    |
| BFH-Q21 026-TC06-S-P5C40DT | P5C40            | -                                               | -                    | 21~26              | 200 | 139 | 40 | TC.06T102      | 1   |    |
|                            |                  | BPH-WS-025A                                     | 1                    | 26~31              |     |     |    |                |     | 20 |
|                            |                  | BPH-WS-025A                                     | 2 <sup>1</sup>       | 31~36              |     |     |    |                |     |    |
| BFH-Q21 026-TP08-S-P5C40DT | P5C40            | -                                               | -                    | 21~26              | 200 | 139 | 40 | TP.080202      |     |    |
|                            |                  | BPH-WS-025A                                     | 1                    | 26~31              |     |     |    |                |     | 20 |
|                            |                  | BPH-WS-025A                                     | 2 <sup>1</sup>       | 31~36              |     |     |    |                |     |    |
| BFH-Q26033-TB06-S-P5C32DT  | P5C32            | -                                               | -                    | 26~33              | 215 | 167 | 32 | TB.060102      |     |    |
|                            |                  | BPH-WS-035A                                     | 1                    | 33~40              |     |     |    |                |     | 25 |
|                            |                  | BPH-WS-035A                                     | 2 <sup>1</sup>       | 40~47              |     |     |    |                |     |    |
| BFH-Q26033-TC06-S-P5C32DT  | P5C32            | -                                               | -                    | 26~33              | 215 | 167 | 32 | TC.06T102      | 1   |    |
|                            |                  | BPH-WS-035A                                     | 1                    | 33~40              |     |     |    |                |     | 25 |
|                            |                  | BPH-WS-035A                                     | 2 <sup>1</sup>       | 40~47              |     |     |    |                |     |    |
| BFH-Q26033-TP08-S-P5C32DT  | P5C32            | -                                               | -                    | 26~33              | 215 | 167 | 32 | TP.080202      |     |    |
|                            |                  | BPH-WS-035A                                     | 1                    | 33~40              |     |     |    |                |     | 25 |
|                            |                  | BPH-WS-035A                                     | 2 <sup>1</sup>       | 40~47              |     |     |    |                |     |    |
| BFH-Q33043-TP08-S-P532DT   | P532             | -                                               | -                    | 33~43              | 220 | -   | 32 | TP.080202      | 2   |    |
|                            |                  | BPH-WS-050A                                     | 1                    | 43~53              |     |     |    |                |     | 32 |
|                            |                  | BPH-WS-050A                                     | 2 <sup>1</sup>       | 53~63              |     |     |    |                |     |    |
| BFH-Q33043-TC09-S-P532DT   | P532             | -                                               | -                    | 33~43              | 220 | -   | 32 | TC.090204      |     |    |
|                            |                  | BPH-WS-050A                                     | 1                    | 43~53              |     |     |    |                |     | 32 |
|                            |                  | BPH-WS-050A                                     | 2 <sup>1</sup>       | 53~63              |     |     |    |                |     |    |

转下页 see next page →

PSC 镗削减振杆系列  
PSC Damped Boring Bar Series

技术参数 | Technical parameters

| 订货号<br>Ordering code      | 接口尺寸<br>PSC size | 加长垫圈组件 <sup>2</sup><br>Extended washer assembly <sup>2</sup> | 加长垫圈组件数量<br>Quantity | 正镗 Positive boring |     |     |    |    | 对应刀片<br>Insert | Fig |
|---------------------------|------------------|--------------------------------------------------------------|----------------------|--------------------|-----|-----|----|----|----------------|-----|
|                           |                  |                                                              |                      | 镗削范围 (DC)          | L   | L1  | D1 | D2 |                |     |
| BF-033043-TP09-S-P532DT   | P5C32            | -                                                            | -                    | 33~43              |     |     |    |    |                |     |
|                           |                  | BPH-WS-050A                                                  | 1                    | 43~53              | 220 | -   | 32 | 32 | TP.090204      | 2   |
|                           |                  | BPH-WS-050A                                                  | 2 <sup>1</sup>       | 53~63              |     |     |    |    |                |     |
| BF-033043-TP08-S-P540DT   | P5C40            | -                                                            | -                    | 33~43              |     |     |    |    |                |     |
|                           |                  | BPH-WS-050A                                                  | 1                    | 43~53              | 270 | 210 | 40 | 32 | TP.080202      |     |
|                           |                  | BPH-WS-050A                                                  | 2 <sup>1</sup>       | 53~63              |     |     |    |    |                |     |
| BF-033043-TC09-S-P540DT   | P5C40            | -                                                            | -                    | 33~43              |     |     |    |    |                |     |
|                           |                  | BPH-WS-050A                                                  | 1                    | 43~53              | 270 | 210 | 40 | 32 | TC.090204      | 1   |
|                           |                  | BPH-WS-050A                                                  | 2 <sup>1</sup>       | 53~63              |     |     |    |    |                |     |
| BF-033043-TP09-S-P540DT   | P5C40            | -                                                            | -                    | 33~43              |     |     |    |    |                |     |
|                           |                  | BPH-WS-050A                                                  | 1                    | 43~53              | 270 | 210 | 40 | 32 | TP.090204      |     |
|                           |                  | BPH-WS-050A                                                  | 2 <sup>1</sup>       | 53~63              |     |     |    |    |                |     |
| BF-033043-TP08-S-P563DT   | P5C63            | -                                                            | -                    | 33~43              |     |     |    |    |                |     |
|                           |                  | BPH-WS-050A                                                  | 1                    | 43~53              | 300 | 213 | 63 | 32 | TP.080202      |     |
|                           |                  | BPH-WS-050A                                                  | 2 <sup>1</sup>       | 53~63              |     |     |    |    |                |     |
| BF-033043-TC09-S-P563DT   | P5C63            | -                                                            | -                    | 33~43              |     |     |    |    |                |     |
|                           |                  | BPH-WS-050A                                                  | 1                    | 43~53              | 300 | 213 | 63 | 32 | TC.090204      | 1   |
|                           |                  | BPH-WS-050A                                                  | 2 <sup>1</sup>       | 53~63              |     |     |    |    |                |     |
| BF-033043-TP09-S-P563DT   | P5C63            | -                                                            | -                    | 33~43              |     |     |    |    |                |     |
|                           |                  | BPH-WS-050A                                                  | 1                    | 43~53              | 300 | 213 | 63 | 32 | TP.090204      |     |
|                           |                  | BPH-WS-050A                                                  | 2 <sup>1</sup>       | 53~63              |     |     |    |    |                |     |
| BF-043056-TP08-S-P5C40DT  | P5C40            | -                                                            | -                    | 43~56              |     |     |    |    |                |     |
|                           |                  | BPH-WS-050B                                                  | 1                    | 53~66              | 220 | -   | 40 | 40 | TP.080202      |     |
|                           |                  | BPH-WS-050B                                                  | 2 <sup>1</sup>       | 63~76              |     |     |    |    |                |     |
| BF-043056-TC09-S-P5C40DT  | P5C40            | -                                                            | -                    | 43~56              |     |     |    |    |                |     |
|                           |                  | BPH-WS-050B                                                  | 1                    | 53~66              | 220 | -   | 40 | 40 | TC.090204      | 2   |
|                           |                  | BPH-WS-050B                                                  | 2 <sup>1</sup>       | 63~76              |     |     |    |    |                |     |
| BF-043056-TP09-S-P5C40DT  | P5C40            | -                                                            | -                    | 43~56              |     |     |    |    |                |     |
|                           |                  | BPH-WS-050B                                                  | 1                    | 53~66              | 220 | -   | 40 | 40 | TP.090204      |     |
|                           |                  | BPH-WS-050B                                                  | 2 <sup>1</sup>       | 63~76              |     |     |    |    |                |     |
| BF-043056-TC102-S-P5C40DT | P5C40            | -                                                            | -                    | 43~56              |     |     |    |    |                |     |
|                           |                  | BPH-WS-050B                                                  | 1                    | 53~66              | 220 | -   | 40 | 40 | TC.110204      |     |
|                           |                  | BPH-WS-050B                                                  | 2 <sup>1</sup>       | 63~76              |     |     |    |    |                |     |

转下页 see next page →

PSC 镗削减振杆系列

PSC Damped Boring Bar Series

➤ 技术参数 | Technical parameters

| 订货号<br>Ordering code        |       | 接口尺寸<br>PSC size | 加长垫圈组件 <sup>2</sup><br>Extended washer assembly <sup>2</sup> | 加长垫圈组件数量<br>Quantity | 正镗 Positive boring |     |     |    |    | 对应刀片<br>Insert | Fig |
|-----------------------------|-------|------------------|--------------------------------------------------------------|----------------------|--------------------|-----|-----|----|----|----------------|-----|
|                             |       |                  |                                                              |                      | 镗削范围 (DC)          | L   | L1  | D1 | D2 |                |     |
| BF1-043056-TP08-S-PSC50DT   | PSC50 |                  | -                                                            | -                    | 43~56              | 335 | 263 | 50 | 40 | TP.080202      |     |
|                             |       |                  | BPH-LWS-050B                                                 | 1                    | 53~66              |     |     |    |    |                |     |
|                             |       |                  | BPH-LWS-050B                                                 | 2 <sup>1</sup>       | 63~76              |     |     |    |    |                |     |
| BF1-043056-TC09-S-PSC50DT   | PSC50 |                  | -                                                            | -                    | 43~56              | 335 | 263 | 50 | 40 | TC.090204      | 1   |
|                             |       |                  | BPH-LWS-050B                                                 | 1                    | 53~66              |     |     |    |    |                |     |
|                             |       |                  | BPH-LWS-050B                                                 | 2 <sup>1</sup>       | 63~76              |     |     |    |    |                |     |
| BF1-043056-TP09-S-PSC50DT   | PSC50 |                  | -                                                            | -                    | 43~56              | 335 | 263 | 50 | 40 | TP.090204      |     |
|                             |       |                  | BPH-LWS-050B                                                 | 1                    | 53~66              |     |     |    |    |                |     |
|                             |       |                  | BPH-LWS-050B                                                 | 2 <sup>1</sup>       | 63~76              |     |     |    |    |                |     |
| BF1-043056-TC1102-S-PSC50DT | PSC50 |                  | -                                                            | -                    | 43~56              | 335 | 263 | 50 | 40 | TC.110204      |     |
|                             |       |                  | BPH-LWS-050B                                                 | 1                    | 53~66              |     |     |    |    |                |     |
|                             |       |                  | BPH-LWS-050B                                                 | 2 <sup>1</sup>       | 63~76              |     |     |    |    |                |     |
| BF1-043056-TP08-S-PSC63DT   | PSC63 |                  | -                                                            | -                    | 43~56              | 365 | 266 | 63 | 40 | TP.080202      |     |
|                             |       |                  | BPH-LWS-050B                                                 | 1                    | 53~66              |     |     |    |    |                |     |
|                             |       |                  | BPH-LWS-050B                                                 | 2 <sup>1</sup>       | 63~76              |     |     |    |    |                |     |
| BF1-043056-TP09-S-PSC63DT   | PSC63 |                  | -                                                            | -                    | 43~56              | 365 | 266 | 63 | 40 | TC.090204      | 1   |
|                             |       |                  | BPH-LWS-050B                                                 | 1                    | 53~66              |     |     |    |    |                |     |
|                             |       |                  | BPH-LWS-050B                                                 | 2 <sup>1</sup>       | 63~76              |     |     |    |    |                |     |
| BF1-043056-TC1102-S-PSC63DT | PSC63 |                  | -                                                            | -                    | 43~56              | 365 | 266 | 63 | 40 | TC.110204      |     |
|                             |       |                  | BPH-LWS-050B                                                 | 1                    | 53~66              |     |     |    |    |                |     |
|                             |       |                  | BPH-LWS-050B                                                 | 2 <sup>1</sup>       | 63~76              |     |     |    |    |                |     |
| BF1-053070-TC1102-S-PSC50DT | PSC50 |                  | -                                                            | -                    | 55~70              | 300 | -   | 50 | 50 | TC.110204      | 2   |
|                             |       |                  | BPH-LWS-060A                                                 | 1                    | 67~82              |     |     |    |    |                |     |
|                             |       |                  | BPH-LWS-060A                                                 | 2 <sup>1</sup>       | 79~94              |     |     |    |    |                |     |
| BF1-053070-TC1103-S-PSC50DT | PSC50 |                  | -                                                            | -                    | 55~70              | 300 | -   | 50 | 50 | TC.110304      |     |
|                             |       |                  | BPH-LWS-060A                                                 | 1                    | 67~82              |     |     |    |    |                |     |
|                             |       |                  | BPH-LWS-060A                                                 | 2 <sup>1</sup>       | 79~94              |     |     |    |    |                |     |
| BF1-053070-TC1102-S-PSC63DT | PSC63 |                  | -                                                            | -                    | 55~70              | 400 | 330 | 63 | 50 | TC.110204      | 1   |
|                             |       |                  | BPH-LWS-060A                                                 | 1                    | 67~82              |     |     |    |    |                |     |
|                             |       |                  | BPH-LWS-060A                                                 | 2 <sup>1</sup>       | 79~94              |     |     |    |    |                |     |
| BF1-053070-TC1103-S-PSC63DT | PSC63 |                  | -                                                            | -                    | 55~70              | 400 | 330 | 63 | 50 | TC.110304      |     |
|                             |       |                  | BPH-LWS-060A                                                 | 1                    | 67~82              |     |     |    |    |                |     |
|                             |       |                  | BPH-LWS-060A                                                 | 2 <sup>1</sup>       | 79~94              |     |     |    |    |                |     |

转下页 see next page →

PSC 镗削减振杆系列  
PSC Damped Boring Bar Series

技术参数 | Technical parameters

| 接口尺寸<br>PSC size | 订货号<br>Ordering code          | 加长垫圈组件 <sup>2</sup><br>Extended washer assembly <sup>2</sup> | 加长垫圈组件数量<br>Quantity | 正镗 Positive boring |     |     |    |    | 对应刀片<br>Insert | Fig |
|------------------|-------------------------------|--------------------------------------------------------------|----------------------|--------------------|-----|-----|----|----|----------------|-----|
|                  |                               |                                                              |                      | 镗削范围 (DC)          | L   | L1  | D1 | D2 |                |     |
| PSC63            | BFI-070100-TC1102-S-PSC63DT   | -                                                            | -                    | 70~100             | 400 | -   | 63 | 63 | TC..110204     | 2   |
|                  |                               | BPH-WS-125A                                                  | 1                    | 95~125             |     |     |    |    |                |     |
|                  |                               | BPH-WS-125A                                                  | 2 <sup>1</sup>       | 120~150            |     |     |    |    |                |     |
| PSC63            | BFI-070100-TC1103-S-PSC63DT   | -                                                            | -                    | 70~100             | 400 | -   | 63 | 63 | TC..110304     |     |
|                  |                               | BPH-WS-125A                                                  | 1                    | 95~125             |     |     |    |    |                |     |
|                  |                               | BPH-WS-125A                                                  | 2 <sup>1</sup>       | 120~150            |     |     |    |    |                |     |
| PSC80            | BFI-070100-TC1102-S-PSC80DT   | -                                                            | -                    | 70~100             | 500 | 414 | 80 | 63 | TC..110204     | 1   |
|                  |                               | BPH-WS-125A                                                  | 1                    | 95~125             |     |     |    |    |                |     |
|                  |                               | BPH-WS-125A                                                  | 2 <sup>1</sup>       | 120~150            |     |     |    |    |                |     |
| PSC80            | BFI-070100-TC1103-S-PSC80DT   | -                                                            | -                    | 70~100             | 500 | 414 | 80 | 63 | TC..110304     |     |
|                  |                               | BPH-WS-125A                                                  | 1                    | 95~125             |     |     |    |    |                |     |
|                  |                               | BPH-WS-125A                                                  | 2 <sup>1</sup>       | 120~150            |     |     |    |    |                |     |
| PSC63            | BFI-086116-TC1102-S-PSC63DT   | -                                                            | -                    | 86~116             | 400 | -   | 63 | 63 | TC..110204     | 2   |
|                  |                               | BPH-WS-125A                                                  | 1                    | 111~141            |     |     |    |    |                |     |
|                  |                               | BPH-WS-125A                                                  | 2 <sup>1</sup>       | 136~166            |     |     |    |    |                |     |
| PSC63            | BFI-086116-TC1103-S-PSC63DT   | -                                                            | -                    | 86~116             | 400 | -   | 63 | 63 | TC..110304     |     |
|                  |                               | BPH-WS-125A                                                  | 1                    | 111~141            |     |     |    |    |                |     |
|                  |                               | BPH-WS-125A                                                  | 2 <sup>1</sup>       | 136~166            |     |     |    |    |                |     |
| PSC80            | BFI-086116-TC1102-S-PSC80DT-A | -                                                            | -                    | 86~116             | 410 | -   | 80 | 80 | TC..110204     | 2   |
|                  |                               | BPH-WS-125A                                                  | 1                    | 111~141            |     |     |    |    |                |     |
|                  |                               | BPH-WS-125A                                                  | 2 <sup>1</sup>       | 136~166            |     |     |    |    |                |     |
| PSC80            | BFI-086116-TC1103-S-PSC80DT-A | -                                                            | -                    | 86~116             | 410 | -   | 80 | 80 | TC..110304     |     |
|                  |                               | BPH-WS-125A                                                  | 1                    | 111~141            |     |     |    |    |                |     |
|                  |                               | BPH-WS-125A                                                  | 2 <sup>1</sup>       | 136~166            |     |     |    |    |                |     |
| PSC80            | BFI-086116-TC1102-S-PSC80DT   | -                                                            | -                    | 86~116             | 500 | -   | 80 | 80 | TC..110204     | 2   |
|                  |                               | BPH-WS-125A                                                  | 1                    | 111~141            |     |     |    |    |                |     |
|                  |                               | BPH-WS-125A                                                  | 2 <sup>1</sup>       | 136~166            |     |     |    |    |                |     |
| PSC63            | BFI-100160-TC1102-S-PSC63DT   | -                                                            | -                    | 100~160            | 400 | -   | 63 | 63 | TC..110204     | 2   |
|                  |                               | BPH-WS-125A                                                  | 1                    | 125~185            |     |     |    |    |                |     |
|                  |                               | BPH-WS-125A                                                  | 2 <sup>1</sup>       | 150~210            |     |     |    |    |                |     |
| PSC63            | BFI-100160-TC1103-S-PSC63DT   | -                                                            | -                    | 100~160            | 400 | -   | 63 | 63 | TC..110304     |     |
|                  |                               | BPH-WS-125A                                                  | 1                    | 125~185            |     |     |    |    |                |     |
|                  |                               | BPH-WS-125A                                                  | 2 <sup>1</sup>       | 150~210            |     |     |    |    |                |     |

转下页 see next page →

PSC 镗削减振杆系列  
PSC Damped Boring Bar Series

技术参数 | Technical parameters

| 订货号<br>Ordering code          | 接口尺寸<br>PSC size | 加长垫圈组件 <sup>2</sup><br>Extended washer assembly <sup>2</sup> | 加长垫圈组件数量<br>Quantity | 正镗 Positive boring |     |    |    |    | 对应刀片<br>Insert | Fig |
|-------------------------------|------------------|--------------------------------------------------------------|----------------------|--------------------|-----|----|----|----|----------------|-----|
|                               |                  |                                                              |                      | 镗削范围 (DC)          | L   | L1 | D1 | D2 |                |     |
| BFI-100160-TC1102-S-PSC80DT-A | PSC80            | -                                                            | -                    | 100~160            | 410 | -  | 80 | 80 | TC.110204      | 2   |
|                               |                  | BPH-VS-125A                                                  | 1                    | 125~185            |     |    |    |    |                |     |
|                               |                  | BPH-VS-125A                                                  | 2 <sup>1</sup>       | 150~210            |     |    |    |    |                |     |
| BFI-100160-TC1103-S-PSC80DT-A | PSC80            | -                                                            | -                    | 100~160            | 410 | -  | 80 | 80 | TC.110304      |     |
|                               |                  | BPH-VS-125A                                                  | 1                    | 125~185            |     |    |    |    |                |     |
|                               |                  | BPH-VS-125A                                                  | 2 <sup>1</sup>       | 150~210            |     |    |    |    |                |     |
| BFI-100160-TC1102-S-PSC80DT   | PSC80            | -                                                            | -                    | 100~160            | 500 | -  | 80 | 80 | TC.110204      | 2   |
|                               |                  | BPH-VS-125A                                                  | 1                    | 125~185            |     |    |    |    |                |     |
|                               |                  | BPH-VS-125A                                                  | 2 <sup>1</sup>       | 150~210            |     |    |    |    |                |     |
| BFI-100160-TC1103-S-PSC80DT   | PSC80            | -                                                            | -                    | 100~160            | 500 | -  | 80 | 80 | TC.110304      |     |
|                               |                  | BPH-VS-125A                                                  | 1                    | 125~185            |     |    |    |    |                |     |
|                               |                  | BPH-VS-125A                                                  | 2 <sup>1</sup>       | 150~210            |     |    |    |    |                |     |

单位 | Unit: mm

<sup>1</sup> 表示需要 2 个加长垫圈组件  
<sup>2</sup> 表示加长垫圈组件需要单独订购

<sup>1</sup> Indicates that 2 extended washer assemblies are required  
<sup>2</sup> Indicates that the extended washer assembly needs to be ordered separately

PSC 镗削减振杆系列

PSC Damped Boring Bar Series

> 备件 | Accessary

| 产品型号<br>Product ID        | ①<br>刀座<br>Adaptor      |                      | ③<br>刀夹<br>Cartridge |  刀片键钉扳手<br>Key(Insert) |  锁紧螺钉扳手<br>Key(Screw) |
|---------------------------|-------------------------|----------------------|----------------------|-----------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|
|                           |                         |                      |                      |                                                                                                           |                                                                                                          |
| BF-021026-TB06-S-P5C40DT  | BPFI-P5C40DT-021036-200 | BPFI-CA-0511TB06-S   | BPFI-CA-0511TC06-S   | 242.060.35                                                                                                | 247.020.100                                                                                              |
| BF-021026-TC06-S-P5C40DT  |                         |                      |                      |                                                                                                           |                                                                                                          |
| BF-021026-TP08-S-P5C40DT  |                         |                      |                      | 242.070.35                                                                                                |                                                                                                          |
| BF-026033-TB06-S-P5C32DT  | BPFI-P5C32DT-026047-215 | BPFI-CA-0512TB06-S   | BPFI-CA-0512TC06-S   | 242.060.35                                                                                                | 247.020.100                                                                                              |
| BF-026033-TC06-S-P5C32DT  |                         |                      |                      |                                                                                                           |                                                                                                          |
| BF-026033-TP08-S-P5C32DT  |                         |                      |                      | 242.070.35                                                                                                |                                                                                                          |
| BF-033043-TP08-S-P532DT   | BPFI-P5C32DT-033063-220 | BPFI-CA-0715TP08-S   | BPFI-CA-0715TC09-S   | 242.070.35                                                                                                | 247.025.100                                                                                              |
| BF-033043-TC09-S-P532DT   |                         |                      |                      |                                                                                                           |                                                                                                          |
| BF-033043-TP09-S-P532DT   |                         |                      |                      |                                                                                                           |                                                                                                          |
| BF-033043-TP08-S-P540DT   | BPFI-P5C40DT-033063-270 | BPFI-CA-0715TP08-S   | BPFI-CA-0715TC09-S   | 242.070.35                                                                                                | 247.025.100                                                                                              |
| BF-033043-TC09-S-P540DT   |                         |                      |                      |                                                                                                           |                                                                                                          |
| BF-033043-TP08-S-P540DT   |                         |                      |                      |                                                                                                           |                                                                                                          |
| BF-033043-TP08-S-P563DT   | BPFI-P5C63DT-033063-300 | BPFI-CA-0715TP09-S   | BPFI-CA-0715TC09-S   | 242.070.35                                                                                                | 247.025.100                                                                                              |
| BF-033043-TC09-S-P563DT   |                         |                      |                      |                                                                                                           |                                                                                                          |
| BF-033043-TP09-S-P563DT   |                         |                      |                      |                                                                                                           |                                                                                                          |
| BF-043056-TP08-S-P5C50DT  | BPFI-P5C50DT-043076-335 | BPFI-CA-0717TP08-S   | BPFI-CA-0717TC09-S   | 242.070.35                                                                                                | 247.030.100                                                                                              |
| BF-043056-TC09-S-P5C50DT  |                         |                      |                      |                                                                                                           |                                                                                                          |
| BF-043056-TP09-S-P5C50DT  |                         |                      |                      |                                                                                                           |                                                                                                          |
| BF-043056-TC102-S-P5C50DT | BPFI-P5C50DT-043076-365 | BPFI-CA-0717TP09-S   | BPFI-CA-0717TC102-S  | 242.070.35                                                                                                | 247.030.100                                                                                              |
| BF-043056-TP08-S-P5C63DT  |                         |                      |                      |                                                                                                           |                                                                                                          |
| BF-043056-TC09-S-P5C63DT  |                         |                      |                      |                                                                                                           |                                                                                                          |
| BF-043056-TC102-S-P5C63DT | BPFI-P5C63DT-055094-300 | BPFI-CA-1019TC102-S  | BPFI-CA-1019TC103-S  | 242.070.35                                                                                                | 247.040.100                                                                                              |
| BF-055070-TC102-S-P5C50DT |                         |                      |                      |                                                                                                           |                                                                                                          |
| BF-055070-TC103-S-P5C50DT |                         |                      |                      |                                                                                                           |                                                                                                          |
| BF-055070-TC102-S-P5C63DT | BPFI-P5C63DT-055094-400 | BPFI-CA-1019TC1102-S | BPFI-CA-1019TC1103-S | 242.070.35                                                                                                | 247.040.100                                                                                              |
| BF-055070-TC103-S-P5C63DT |                         |                      |                      |                                                                                                           |                                                                                                          |
| BF-070100-TC102-S-P5C63DT |                         |                      |                      |                                                                                                           |                                                                                                          |
| BF-070100-TC103-S-P5C63DT | BPFI-P5C63DT-070150-400 | BPFI-CA-1125TC1102-S | BPFI-CA-1125TC1103-S | 242.070.35                                                                                                | 247.050.100                                                                                              |

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PSC 镗削减振杆系列

PSC Damped Boring Bar Series

> 备件 | Accessary

| 产品型号<br>Product ID           | ①<br>刀座<br>Adaptor      |                      | ②<br>刀夹<br>Cartridge |  刀片键钉扳手<br>Key(Insert) |  锁紧螺钉扳手<br>Key(Screw) |
|------------------------------|-------------------------|----------------------|----------------------|---------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|
|                              |                         |                      |                      |                                                                                                         |                                                                                                        |
| BF-070100-TC1102-S-P5C80DT   | BPFI-P5C80DT-070150-500 | BPFI-CA-1125TC1102-S | BPFI-CA-1125TC1103-S | 242.070.35                                                                                              | 247.050.100                                                                                            |
| BF-070100-TC1103-S-P5C80DT   |                         |                      |                      |                                                                                                         |                                                                                                        |
| BF-086116-TC1102-S-P5C63DT   | BPFI-P5C63DT-086166-400 | BPFI-CA-1125TC1102-S | BPFI-CA-1125TC1103-S | 242.070.35                                                                                              | 247.050.100                                                                                            |
| BF-086116-TC1103-S-P5C63DT   |                         |                      |                      |                                                                                                         |                                                                                                        |
| BF-086116-TC1102-S-P5C80DT-A | BPFI-P5C80DT-086166-410 | BPFI-CA-1125TC1102-S | BPFI-CA-1125TC1103-S | 242.070.35                                                                                              | 247.050.100                                                                                            |
| BF-086116-TC1103-S-P5C80DT-A |                         |                      |                      |                                                                                                         |                                                                                                        |
| BF-086116-TC1102-S-P5C80DT   | BPFI-P5C80DT-086166-500 | BPFI-CA-1125TC1102-S | BPFI-CA-1125TC1103-S | 242.070.35                                                                                              | 247.050.100                                                                                            |
| BF-086116-TC1103-S-P5C80DT   |                         |                      |                      |                                                                                                         |                                                                                                        |
| BF-100160-TC1102-S-P5C63DT   | BPFI-P5C63DT-100210-400 | BPFI-CA-1125TC1102-S | BPFI-CA-1125TC1103-S | 242.070.35                                                                                              | 247.050.100                                                                                            |
| BF-100160-TC1103-S-P5C63DT   |                         |                      |                      |                                                                                                         |                                                                                                        |
| BF-100160-TC1102-S-P5C80DT-A | BPFI-P5C80DT-100210-410 | BPFI-CA-1125TC1102-S | BPFI-CA-1125TC1103-S | 242.070.35                                                                                              | 247.050.100                                                                                            |
| BF-100160-TC1103-S-P5C80DT-A |                         |                      |                      |                                                                                                         |                                                                                                        |
| BF-100160-TC1102-S-P5C80DT   | BPFI-P5C80DT-100210-500 | BPFI-CA-1125TC1102-S | BPFI-CA-1125TC1103-S | 242.070.35                                                                                              | 247.050.100                                                                                            |
| BF-100160-TC1103-S-P5C80DT   |                         |                      |                      |                                                                                                         |                                                                                                        |

● 可单独订购备件，按需询价

● The spare parts can be ordered separately, Please inquire on demand

BFI 系列刀座  
BFI Series Adaptor



> 技术参数 | Technical parameters

| 订货号<br>Ordering code   | 直谷范围<br>Fitting Range | 接口<br>Coupling |
|------------------------|-----------------------|----------------|
| BPH-PSC40DT-021036-200 | 21-36                 | PSC40          |
| BPH-PSC32DT-026047-215 | 26-47                 | PSC32          |
| BPH-PSC32DT-033063-220 | 33-63                 | PSC63          |
| BPH-PSC40DT-033063-270 | 33-63                 | PSC40          |
| BPH-PSC63DT-033063-300 | 33-63                 | PSC63          |
| BPH-PSC40DT-043076-220 | 43-76                 | PSC40          |
| BPH-PSC50DT-043076-335 | 43-76                 | PSC50          |
| BPH-PSC63DT-043076-365 | 43-76                 | PSC63          |
| BPH-PSC50DT-055094-300 | 55-94                 | PSC50          |
| BPH-PSC63DT-055094-400 | 55-94                 | PSC63          |
| BPH-PSC63DT-070150-400 | 70-150                | PSC63          |
| BPH-PSC80DT-070150-500 | 70-150                | PSC80          |
| BPH-PSC63DT-086166-400 | 86-166                | PSC63          |
| BPH-PSC80DT-086166-410 | 86-166                | PSC80          |
| BPH-PSC80DT-086166-500 | 86-166                | PSC80          |
| BPH-PSC63DT-100210-400 | 100-210               | PSC63          |
| BPH-PSC80DT-100210-410 | 100-210               | PSC80          |
| BPH-PSC80DT-100210-500 | 100-210               | PSC80          |

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单位 | Unit: mm

| 产品型号<br>Product ID     |  | 附件   Accessory           |                                 | 单独订购   Purchase Separately |
|------------------------|--|--------------------------|---------------------------------|----------------------------|
|                        |  | ①<br>锁紧螺钉<br>Screw(Lock) | ②<br>刀夹锁紧螺钉<br>Screw(Cartridge) | 扳手<br>Key(Screw)           |
| BPH-PSC40DT-021036-200 |  | 119.040.05               | 111.035.06                      | 247.0201.00                |
| BPH-PSC32DT-026047-215 |  | 119.040.06               | 111.035.06                      | 247.0201.00                |
| BPH-PSC32DT-033063-220 |  |                          |                                 |                            |
| BPH-PSC40DT-033063-270 |  | 119.050.08               | 114.040.08                      | 247.0251.00                |
| BPH-PSC63DT-033063-300 |  |                          |                                 |                            |
| BPH-PSC40DT-043076-220 |  |                          |                                 |                            |
| BPH-PSC50DT-043076-335 |  | 119.060.10               | 111.050.08                      | 247.0301.00                |
| BPH-PSC63DT-043076-365 |  |                          |                                 |                            |
| BPH-PSC50DT-055094-300 |  | 119.080.12               | 111.080.12                      | 247.0401.00                |
| BPH-PSC63DT-055094-400 |  |                          |                                 |                            |
| BPH-PSC63DT-070150-400 |  |                          |                                 |                            |
| BPH-PSC80DT-070150-500 |  |                          |                                 |                            |
| BPH-PSC63DT-086166-400 |  |                          |                                 |                            |
| BPH-PSC80DT-086166-410 |  | 119.100.16               | 114.080.12                      | 247.0501.00                |
| BPH-PSC80DT-086166-500 |  |                          |                                 |                            |
| BPH-PSC63DT-100210-400 |  |                          |                                 |                            |
| BPH-PSC80DT-100210-410 |  |                          |                                 |                            |
| BPH-PSC80DT-100210-500 |  |                          |                                 |                            |

- 可单独订购附件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

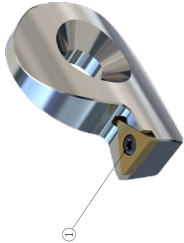
BFI 系列刀座  
BFI Series Adaptor

BFI 系列刀夹  
BFI Series Cartridge

| 附件   Accessory       |   | 单独订购   Purchase Separately |                        |
|----------------------|---|----------------------------|------------------------|
| 产品型号<br>Product ID   | ① | 刀片螺钉<br>Screw (Insert)     | 刀片螺钉扳手<br>Key (Insert) |
| BPFI-CA-0511TB06-S   |   | ILD2042                    | 242.060.35             |
| BPFI-CA-0511TC06-S   |   | ILD2042                    | 242.060.35             |
| BPFI-CA-0511TP08-S   |   | ILD2249                    | 242.070.35             |
| BPFI-CA-0512TB06-S   |   | ILD2042                    | 242.060.35             |
| BPFI-CA-0512TC06-S   |   | ILD2042                    | 242.060.35             |
| BPFI-CA-0512TP08-S   |   | ILD2249                    | 242.070.35             |
| BPFI-CA-0715TP08-S   |   | ILD2249                    | 242.070.35             |
| BPFI-CA-0715TC09-S   |   | ILD 2264                   | 242.070.35             |
| BPFI-CA-0715TP09-S   |   | SFS 2565                   | 242.070.35             |
| BPFI-CA-0717TP08-S   |   | ILD2249                    | 242.070.35             |
| BPFI-CA-0717TC09-S   |   | ILD 2264                   | 242.070.35             |
| BPFI-CA-0717TP09-S   |   | SFS 2565                   | 242.070.35             |
| BPFI-CA-0717TC1102-S |   | SFS 2565                   | 242.070.35             |
| BPFI-CA-1019TC1102-S |   | SFS 2565                   | 242.070.35             |
| BPFI-CA-1019TC1103-S |   | SFS 2565                   | 242.070.35             |
| BPFI-CA-1125TC1102-S |   | SFS 2565                   | 242.070.35             |
| BPFI-CA-1125TC1103-S |   | SFS 2565                   | 242.070.35             |

● 可单独订购附件，按需询价

● The spare parts can be ordered separately. Please inquire on demand



- TCMT TCMX TCGT TCGX TCX TCW
- 刀片仅做示意
- TCMT TCMX TCGT TCGX TCX TCW
- The insert is for illustration only

> 技术参数 | Technical parameters

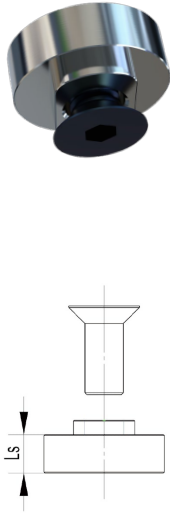
单位 | Unit: mm

| 订货号<br>Ordering code | 刀片<br>Insert | 夹紧方式<br>Clamping |
|----------------------|--------------|------------------|
| BPFI-CA-0511TB06-S   | TB.060102    | S                |
| BPFI-CA-0511TC06-S   | TC.06T102    | S                |
| BPFI-CA-0511TP08-S   | TP.080202    | S                |
| BPFI-CA-0512TB06-S   | TB.060102    | S                |
| BPFI-CA-0512TC06-S   | TC.06T102    | S                |
| BPFI-CA-0512TP08-S   | TP.080202    | S                |
| BPFI-CA-0715TP08-S   | TP.080202    | S                |
| BPFI-CA-0715TC09-S   | TC.090204    | S                |
| BPFI-CA-0715TP09-S   | TP.090204    | S                |
| BPFI-CA-0717TP08-S   | TP.080202    | S                |
| BPFI-CA-0717TC09-S   | TC.090204    | S                |
| BPFI-CA-0717TP09-S   | TP.090204    | S                |
| BPFI-CA-0717TC1102-S | TC.110204    | S                |
| BPFI-CA-1019TC1102-S | TC.110204    | S                |
| BPFI-CA-1019TC1103-S | TC.110304    | S                |
| BPFI-CA-1125TC1102-S | TC.110204    | S                |
| BPFI-CA-1125TC1103-S | TC.110304    | S                |

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## BFI 系列加长垫圈组件

BFI Series Extended Washer Assembly



### > 技术参数 | Technical parameters

| 订货号<br>Ordering code | 尺寸<br>Dimension |  |
|----------------------|-----------------|--|
|                      | Ls              |  |
| BPFI-WS-025A         | 2.5             |  |
| BPFI-WS-035A         | 3.5             |  |
| BPFI-WS-050A         | 5               |  |
| BPFI-WS-050B         | 5               |  |
| BPFI-WS-060A         | 6               |  |
| BPFI-WS-125A         | 12.5            |  |

单位 | Unit: mm

| 备件   Accessory     |                     | 单独订购   Purchase Separately |             |
|--------------------|---------------------|----------------------------|-------------|
| 产品型号<br>Product ID | 加长螺钉<br>Screw(Lock) | 加长螺钉扳手<br>Key(Screw)       |             |
|                    |                     | 247.020.100                |             |
| BPFI-WS-025A       | 111.035.09          | 111.035.11                 | 247.020.100 |
| BPFI-WS-035A       | 111.035.09          | 111.035.13                 | 247.020.100 |
| BPFI-WS-050A       | 114.040.14          | 114.040.20                 | 247.025.100 |
| BPFI-WS-050B       | 111.050.14          | 111.050.19                 | 247.030.100 |
| BPFI-WS-060A       | 111.080.18          | 111.080.25                 | 247.040.100 |
| BPFI-WS-125A       | 114.080.25          | 114.080.40                 | 247.050.100 |

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

|          |                     |                     |
|----------|---------------------|---------------------|
| 📍 中国 区   | Nationwide          | ☎ +86 186 2267 5164 |
| 📍 东 北 区  | Northeast Area      | ☎ +86 133 3205 6691 |
| 📍 北 区    | North Area          | ☎ +86 155 2213 5779 |
| 📍 南 区    | South Area          | ☎ +86 139 2886 1339 |
| 📍 华东一区   | East China Area I   | ☎ +86 189 0219 0578 |
| 📍 华东二区   | East China Area II  | ☎ +86 188 6213 2921 |
| 📍 OEM&海外 | OEM & Oversea Sales | ☎ +86 131 1000 1570 |
| 📍 外贸销售   | Export Sales        | ☎ +86 189 2008 0858 |



微信公众号

ADD: 天津市武清区京滨工业园京滨大道99号

No. 99, Jingbin Avenue, Jingbin Industrial Park,  
Wuqing District, Tianjin, China

TEL: 022-60379917

E-mail: [softtool.sale@cxtc.com](mailto:softtool.sale@cxtc.com)

WEB: [www.xtc-softtool.com](http://www.xtc-softtool.com)